

EFDC-7050

LLDPE Film Extrusion Resin

DESCRIPTION

EFDC-7050 is a linear low-density polyethylene (LLDPE) resin for tubular blown film extrusion. Films extruded from EFDC-7050 have good toughness and high tensile strength and puncture resistance. The product offers excellent draw down capability for making thinner gauge films. EFDC-7050 contains high levels of slip and antiblocking agent.

APPLICATIONS

EFDC-7050 is recommended for the manufacture of thin gauge liner films, garment bags and films for other industrial, food packaging and other general-purpose applications requiring toughness and puncture resistance.

TYPICAL PROPERTIES

Properties		Units	Test Method	Typical Value
Resin Properties				
Melt Index, I _{2.16}		g/10 min	ASTM D 1238	2.0
Density		g/cm ³	ASTM D 1505	0.918
Melting Point		°C	EQUATE	124
Blown Film Properties*				
Tensile Strength @ Break				
	MD	MPa	ASTM D 882	31
	TD			23
Elongation @ Break				
-	MD	%	ASTM D 882	800
	TD			850
1% Secant Modulus	MD	MPa	ASTM D 882	195
	TD			220
Elmendorf Tear	MD	N/mm	ASTM D 1922	31
	TD			124
Dart Impact, F ₅₀		g	ASTM D 1709A	85
Puncture Energy		J/mm	EQUATE	50
Haze		%	ASTM D 1003	14
Gloss, 45°		-	ASTM D 2457	50

* Film properties are typical of 25 micron blown film extruded at 2:1 blow-up ratio.

ASTM: American Society for Testing and Materials

Values shown are typical and not to be construed as specification.

TYPICAL EXTRUSION CONDITIONS

Extrusion Temperatures, °C	180-210
Adapter, Head and Die, °C	210
Melt Temperature, °C	210
Die gap, mm	> 1.8

FOOD CONTACT USAGE

Food contact suitability certificates are available upon request.

AVAILABILITY

EFDC-7050 is supplied in 25-Kg bags in secured pallets of 55 bags (1.375 MT net) and in sea bulk containers.



STORAGE AND HANDLING

EFDC-7050 is supplied in pellet form and is readily conveyed on conventional polyethylene bulk handing equipment. The bulk handling system should be designed to prevent accumulation of fines and dust particles that can pose an explosion hazard. Ensure all equipment is properly grounded. The product should be stored in a cool dry shaded area away from dust, sunlight and heat. Also carefully review the **M**aterial **S**afety **D**ata **S**heet (**MSDS**) supplied with this product for health, safety and waste considerations.

IMPORTANT NOTICES

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